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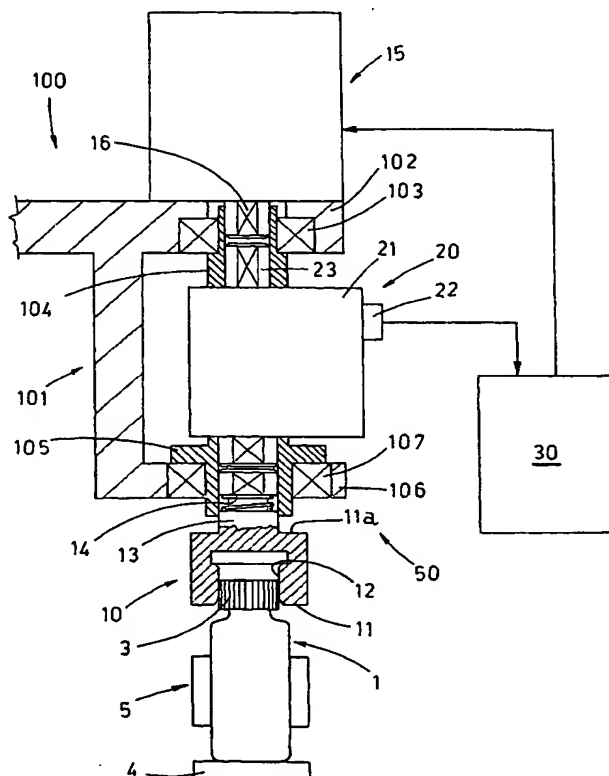
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(54) Title: A METHOD AND A DEVICE FOR CONTROLLED CLOSING OF CONTAINERS WITH THREADED CAPS



(57) Abstract: According to a method for controlled closing a container (1) with a related threaded cap (3), a container (1) is moved to a cap (3) feeding station, where a cap (3) is placed on the threaded upper end of the container (1). Then the container (1), together with the cap (3) is transferred to a closing station, where said cap (3) is screwed to said container (1). During screwing, the instant value of the torque applied to said cap (3) is measured and compared with a pre-selected threshold value, so as to verify, in relation to the threshold value having been reached and to the moment, in which the value is reached, a stable tightening if the cap (3) onto the container (1).



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